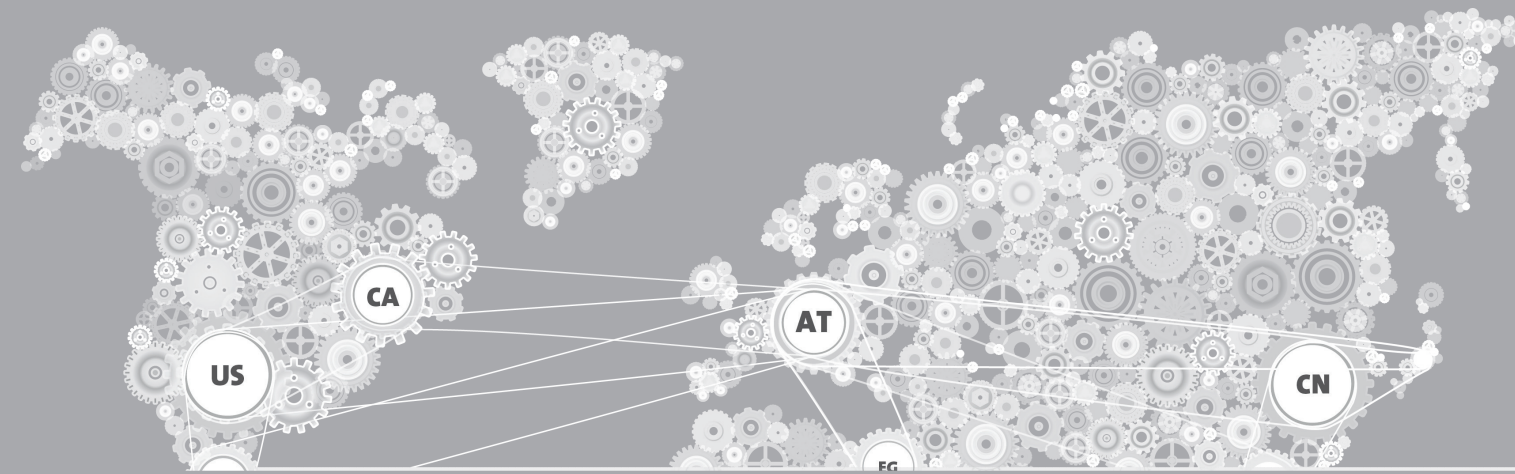


series 38

TIGER WORLDWIDE NETWORK



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contact details available at
tiger-coatings.com



Series 38

AAMA 2604 super durable powder coatings | Volume 4



Super durable powder coatings for exterior and interior architectural applications

This color chart features a wide selection of **TIGER Drylac® Series 38** high performance powder coatings intended for architectural applications such as metal façades, steel constructions, stadium seating, railings and residential window and door frames.

TIGER Drylac® Series 38 is also suitable for industrial applications where a high performance weather resistance is required such as agricultural equipment, external ship components, military equipment, communication towers, playground equipment, patio furniture and garden equipment.

AAMA 2604 compliance

TIGER Drylac® Series 38 complies with the American Architectural Manufacturing Association's specification AAMA 2604*. It imparts excellent weather and UV resistance. Based on 5-year Florida exposure, **TIGER Drylac® Series 38** exhibits $\leq \Delta E$ 5.0 (Hunter) color change and > 30% gloss retention.

* AAMA 2604 compliance is dependent upon the color and or effect.

TIGER Shield system

To achieve excellent corrosion resistance in marine environments and coastal regions where objects coated are directly exposed to salt and fog conditions, it is recommended to use **TIGER Shield** system.

TIGER Shield is a two-coat system consisting of a corrosion protective primer as base coat and an opaque weather resistant **TIGER Drylac®** powder coating as top coat.

Dryprotector, **TIGER Drylac® 69/70000**, **Zinc-Rich Primer**, **TIGER Drylac® 69/90500 (69/90701 Canada only)** and zinc-free **OGF Primer**, **TIGER Drylac® 09/73841** are recommended primers to achieve an optimum non-porous film. For additional information on the application of **TIGER Shield** system, it is recommended to refer to the latest edition of the Product Data Sheets of these primers.

Standard BLM colors

The Bureau of Land Management Standard Environmental Colors (BLM) were developed by the American government to minimize adverse visual contrast with the background landscape and ensure proper color selection for a facility.

BLM colors in **TIGER Drylac® Series 38** are weather and UV resistant and can withstand long exposure to harsh environments.

Disclaimer

Color swatches featured in this color chart have been matched to color standards at a **60-degree visual angle under a D65 Daylight** primary source. RAL numbers are matched as approximate as possible to the RAL Standards. Gloss level on metallic and fine textured swatches cannot be accurately measured.

The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color chart production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application.

For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.





TIGER Drylac® Series 38 is available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as standard product:

RAL color Product ID	RAL color Product ID	RAL color Product ID	RAL color Product ID
RAL 1001 38/15001	RAL 6012 38/50012	RAL 7024 38/70024	RAL 8011 38/60011
RAL 1013 38/10013	RAL 6018 38/50018	RAL 7026 38/70026	RAL 8014 38/60010
RAL 1015 38/15015	RAL 6029 38/50029	RAL 7030 38/70027	RAL 8017 38/60017
RAL 1016 38/20016	RAL 7004 38/70004	RAL 7035 38/70035	RAL 8019 38/60019
RAL 1019 38/15019	RAL 7005 38/70005	RAL 7037 38/70037	RAL 8028 38/60028
RAL 1024 38/20024	RAL 7006 38/70006	RAL 7038 38/70038	RAL 9001 38/10001
RAL 5007 38/40007	RAL 7010 38/70014	RAL 7039 38/70039	RAL 9002 38/10002
RAL 5011 38/40011	RAL 7011 38/70011	RAL 7040 38/70046	RAL 9003 38/10003
RAL 5013 38/40013	RAL 7012 38/70012	RAL 7042 38/70042	RAL 9004 38/80004
RAL 5017 38/40017	RAL 7013 38/70013	RAL 7043 38/70043	RAL 9005 38/80010
RAL 6004 38/50004	RAL 7015 38/70015	RAL 7044 38/70044	RAL 9010 38/10004
RAL 6005 38/50002	RAL 7016 38/70016	RAL 7046 38/70002	RAL 9017 38/80017
RAL 6008 38/50008	RAL 7021 38/70021	RAL 7047 38/70047	RAL 9018 38/10018
RAL 6009 38/50009	RAL 7022 38/70022	RAL 8004 38/60004	

TIGER Drylac® Series 38 is also available in smooth glossy finish (*gloss level 85±5*) in the following RAL colors as custom-product (*minimum order quantity applies*):

RAL color Product ID	RAL color Product ID	RAL color Product ID	RAL color Product ID
RAL 1002 38/20002	RAL 6007 38/50007	RAL 6032 38/50032	RAL 8002 38/60002
RAL 1014 38/15014	RAL 6010 38/50031	RAL 6033 38/50033	RAL 8003 38/60003
RAL 1020 38/20020	RAL 6011 38/50011	RAL 6034 38/50034	RAL 8007 38/60007
RAL 5004 38/40004	RAL 6013 38/50013	RAL 7000 38/70000	RAL 8008 38/60008
RAL 5008 38/40008	RAL 6016 38/50016	RAL 7002 38/70007	RAL 8012 38/60012
RAL 5018 38/40020	RAL 6017 38/50017	RAL 7009 38/70009	RAL 8016 38/60016
RAL 5019 38/40019	RAL 6019 38/50019	RAL 7023 38/70023	RAL 8022 38/60022
RAL 5020 38/40018	RAL 6020 38/50020	RAL 7031 38/70031	RAL 8023 38/60023
RAL 5021 38/40021	RAL 6021 38/50021	RAL 7032 38/70001	RAL 8024 38/60024
RAL 6000 38/50000	RAL 6022 38/50022	RAL 7033 38/70033	RAL 8025 38/60025
RAL 6001 38/50005	RAL 6026 38/50026	RAL 7036 38/70036	RAL 9016 38/10010
RAL 6003 38/50003	RAL 6027 38/50027	RAL 7045 38/70045	
RAL 6006 38/50006	RAL 6028 38/50028	RAL 8001 38/60005	

For visual inspection of RAL colors, please refer to the latest edition of “RAL colors, Interior and exterior applications” color chart from **TIGER**.

For an accurate RAL color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER**.

To eliminate adverse inaccuracies related to color and finish during the specification process, it is highly recommended to indicate the **TIGER Drylac®** product ID along with the RAL number.



metallic | 38/90018
Argento 314



metallic | 38/20014
Deore 302 ***



metallic | 38/50043
Highland 301



metallic | 38/60060
Medium Bronze



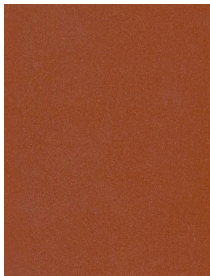
metallic | 38/90016
Argento 312



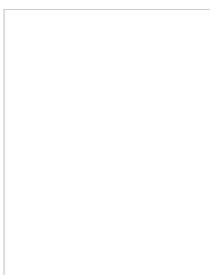
metallic | 38/20013
Deore 301



metallic | 38/50035
Seafoam Green



metallic | 38/60064
Pearl Copper



fine texture all colors can be custom-made in this finish



metallic | 38/90011
Argento 308



metallic | 38/15021
Champagne 304



metallic | 38/90010
Marine Silver One Coat



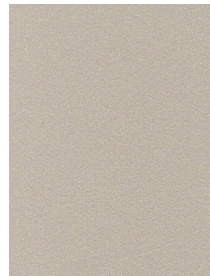
metallic | 38/40127
Pearl Night Blue



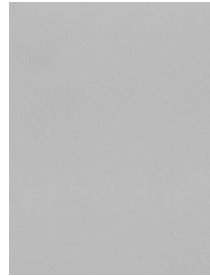
primer 69/90500 (USA and Mexico)
69/90701 (Canada)
Zinc-Rich Primer | gloss level 70±5



metallic | 38/90009
Argento 307



metallic | 38/15020
Champagne 303



metallic | 38/91020
Anodized Silver



metallic | 38/90015
Pearl Dark Grey



primer 69/70000
Dryprotector
gloss level 3±2



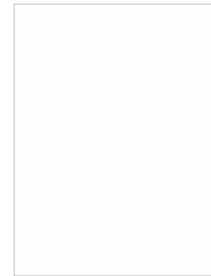
metallic | 38/90007
Argento 305



metallic | 38/15018
Champagne 302



metallic | 38/99999
Bengal Silver ***



clear | 38/00088
Clear Matte ❖
gloss level 10±5



primer 09/73841
OGF
gloss level 70±5



metallic | 38/90003
Argento 301



metallic | 38/15017
Champagne 301



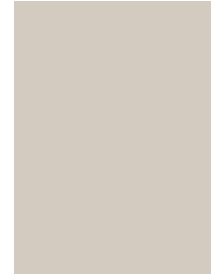
metallic | 38/90080
Brilliant Sparkle Silver
** | ***



clear | 38/00001
Clear Glossy ❖
gloss level 85±



satin | 38/15002
Sierra Tan ***
gloss level 30±5



satin | 38/15012
Sandstone ***
gloss level 30±5



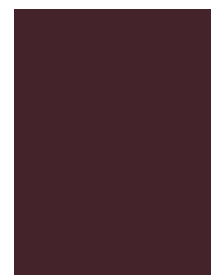
satin | 38/70070
Taupe ***
gloss level 30±5



matte | 38/40025
Interstate Blue
gloss level 20±5



satin | 38/60080
Statuary Bronze
gloss level 30±5



matte | 38/30033
Boysenberry
gloss level 20±5



satin | 38/15003
Almond ***
gloss level 30±5



satin | 38/70019
Slate Grey
gloss level 30±5



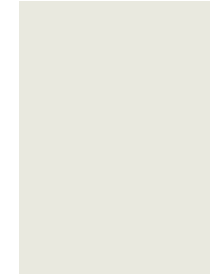
satin | 38/60051
Military Blue
gloss level 25±5



satin | 38/60014
Medium Bronze
gloss level 30±5



matte | 38/60006
Aged Copper
gloss level 20±5



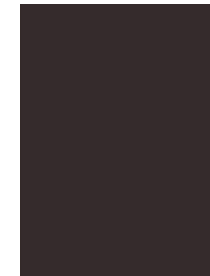
satin | 38/10070
Bone White ***
gloss level 30±5



satin | 38/70049
Grey
gloss level 30±5



semi gloss | 38/81009
Railing Black
gloss level 60±5



satin | 38/60090
Dark Anodized Bronze
gloss level 30±5



satin | 38/50080
Ivy Green
gloss level 30±5



satin | 38/10130
Seashell White ***
gloss level 30±5



satin | 38/70025
Ash Grey
gloss level 30±5



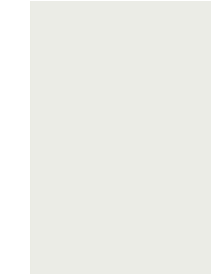
satin | 38/80020
Jet Black
gloss level 30±5



satin | 38/30041
Redwood
gloss level 30±5



satin | 38/50037
Classic Green
gloss level 30±5



semi matte | 38/11401
Pompano White ***
gloss level 45±5



satin | 38/70048
Sky Grey
gloss level 30±5



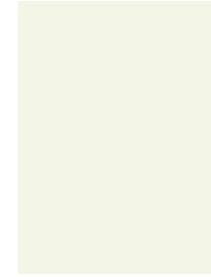
satin | 38/60018
Koko Brown
gloss level 30±5



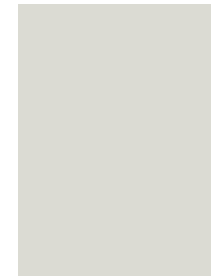
matte | 38/30028
Brick Red
gloss level 20±5



satin | 38/50110
Hartford Green
gloss level 30±5



glossy | 38/10007
Bianco 302 ***
gloss level 85±5



glossy | 38/70032
Grey Classic 303
gloss level 80-95



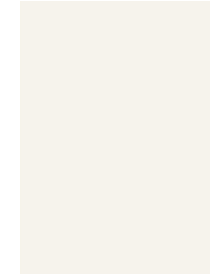
glossy | 38/60026
Marrone 306
gloss level 85±5



BLM | 38/60500
Carob Brown
gloss level 60±5



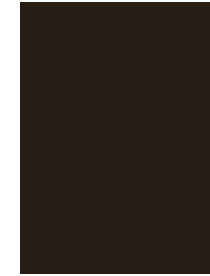
BLM | 38/50400
Beetle
gloss level 65±5



glossy | 38/10090
Extrusion White ***
gloss level 80-95



glossy | 38/70054
Grey Classic 308
gloss level 85±5



glossy | 38/60039
Marrone 308
gloss level 80-95



BLM | 38/60400
Sudan Brown
gloss level 60±5



BLM | 38/53000
Yuma Green
gloss level 60±5



glossy | 38/15005
Creme 301 ***
gloss level 80-95



glossy | 38/70056
Grey Classic 310
gloss level 80-95



glossy | 38/50039
Highland 305
gloss level 85±5



BLM | 38/71700
Shadow Gray
gloss level 60±5



BLM | 38/51400
Juniper Green
gloss level 60±5



glossy | 38/15007
Creme 303 ***
gloss level 85±5



glossy | 38/70061
Grey Classic 314
gloss level 80-95



BLM | 38/50040
Carlsbad Canyon Brown
gloss level 60±5



BLM | 38/16500
Covert Green
gloss level 60±5



BLM | 38/50500
Covert Green
gloss level 60±5



glossy | 38/15009
Creme 305 ***
gloss level 80-95



glossy | 38/80002
Carbon 301
gloss level 85±5



glossy | 38/50041
Highland 307
gloss level 85±5



glossy | 38/40033
Azzurro 307
gloss level 85±5



BLM | 38/52600
Shale Green
gloss level 60±5

***To enhance the depth of the finish, TIGER suggests the application of a clear top coat. | *** Due to semi transparency of the product, the opacity of the color and finish will depend upon the substrate type and the film thickness. A film below 2.8 mils will exhibit limited hiding. | ❖ Clear coat swatch for indication only. It does not represent the actual clear powder coating. For an accurate assessment and to qualify the finish and shade, it is recommended to obtain a powder coated sample before specifying the product.